

## PATENT ABSTRACTS OF JAPAN

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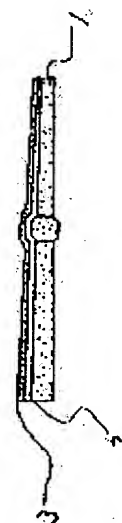
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## (54) RESIN PARTS FOR WATCH

## (57)Abstract:

PURPOSE: To produce resin parts for watches having external appearance practically equal to that of parts for watches made of metal by allowing a Cu-Al-Fe-Ni-Mn alloy layer to adhere to the surface of parts for watches made of resin material.

CONSTITUTION: For example, polyacetal material is subjected to injection molding to prepare a resin hand 1 for watches. The hand 1 is set in a resistance heating vapor deposition apparatus, where respective layers of silicon monoxide 2 and Cu-Al-Fe-Ni-Mn alloy (in which Cu:Al:Fe:Ni:Mn is regulated to about 85:9.5:2.5:2.5:0.5) 3 are allowed to adhere to the hand 1 in succession. By this method, the surface of the resin hand 1 can be covered with gold color and external appearance practically equal to that of metallic hand can be provided.



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